

# DATA SHEET



## ***DIGMESA***

FFB 50 sm 4 Pin Arnite

Part number: 981-1550/SIG

# General Description

The FFB 50 Flowmeter is a general-purpose precision device. It measures with constant precision and guarantees maximum accuracy in the measurement of fluid volumes. Its integrated electronic pulse emitter gives an additional guarantee for a practically unlimited useful life. This flowmeter is employed with great success in beer and premix dispensing systems. In addition to this, it can measure spirits or chemically-aggressive products

and therefore finds much use in the most varied of industrial sectors just as accurately.

**Special features:** By means of its special jewelled bearing, its fitting position can be freely selected. Inlet and outlet are freely selectable. Using a 5/8" wing-nut, direct fitting onto the keg is feasible. If frothing formation is detected, the built-in electronic system provides a signal via the 4<sup>th</sup> pin.

## Approvals / Standards

EN 50081-1:92, EN 50082-1:97,  
EN 61000-3-2:00, EN 61000-3-3:95,  
IEC 61000-6-3:96, IEC 61000-6-1:96,  
IEC 61000-3-2-00, IEC 61000-3-3:94 + A1:01



## Material:

Housing: PBT 35%GF (Arnite)  
Bearing pin: Inox 1.4404, Ruby  
O-ring: MVQ (Silikon)  
Turbine: PVDF  
Magnets: Ceramic Sr Fe O  
(not in contact with the medium)  
Probes: Stainless steel 1.4404 with food quality PTFE coating  
Flange: Inox 1.4301

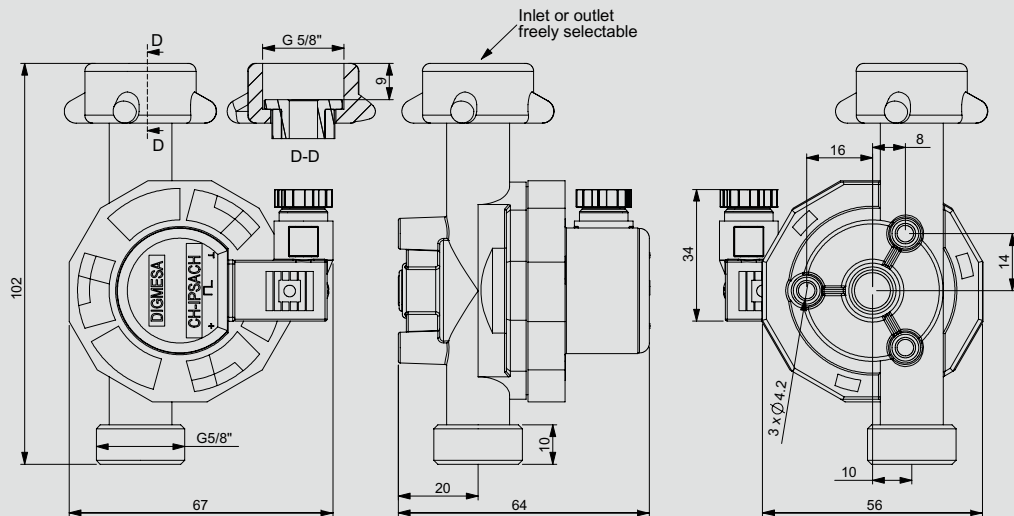
## Technical data:

Flow rate: 0.34 - 11.5 l/min  
Measuring accuracy: +/- 2.0%  
Repetition: < +/- 0.25%  
Temperature range: -10°C to +65°C  
14°F to 149°F  
Pressure range: 5.5 bar at 20°C  
79 psi /68°F  
Mounting position: freely selectable  
Nozzle size: Ø 5.0mm

## Electrical connection ratings:

Power supply: 10-16 VDC  
Consumption: 5 mA to max. 13 mA  
Signal connection: Open collector NPN  
Signal voltage: 0 V GND  
Signal load: max. 20 mA  
Leakage current: max. 10 µA  
Connections: 3-pin AMP 2.8 x 0.8 mm  
1-pin AMP 3.5 x 0.8 mm  
Signal: Square-wave output  
Duty Cycle: 50% / ±5%

## Dimensions in mm:



## Included in the delivery:

4-pin solenoid socket  
Item number: 941-0002/4



We reserve the right to make modifications in the interests of technical progress.

## RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

## ELECTRONIC

DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

Version 01 FFB 50 sm 4 pin 981-1550/SIG GB Page 2-6

# Upper part of FF frothing probe sm 3 or 4 pin

## UPPER PART 3 PIN

The frothing probes are in contact with the medium. They recognize whether fluid or froth is present. This information is passed on to the electronic system integrated into the upper part.

When frothing is detected:

- The built-in electronic system interrupts the pulse output
- No further impulses are passed on.

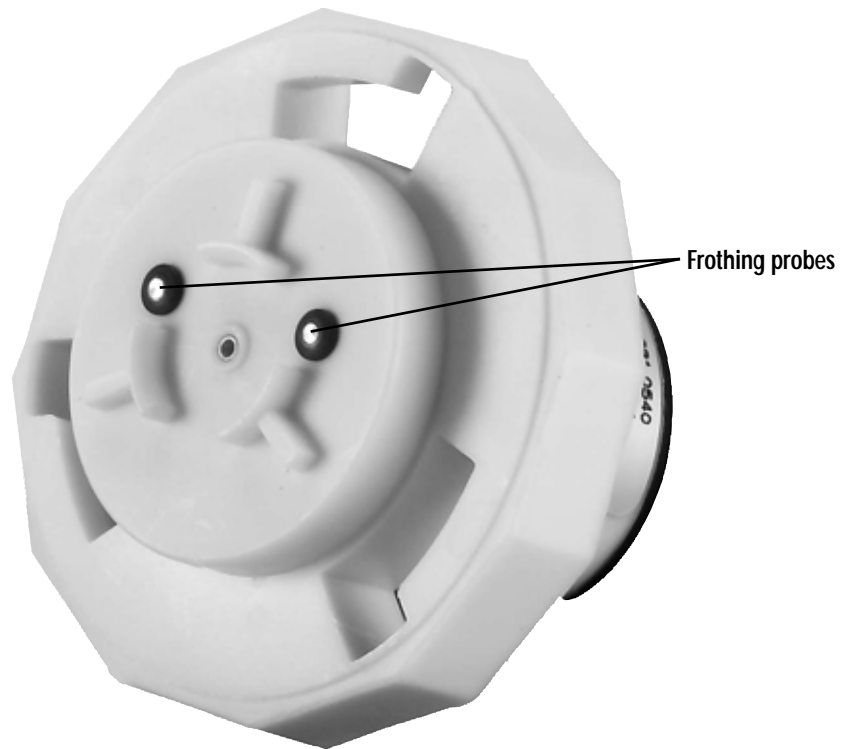
## UPPER PART 4 PIN

The frothing probes are in contact with the medium. They recognize whether fluid or froth is present. This information is passed on to the electronic system integrated into the upper part.

When frothing is detected:

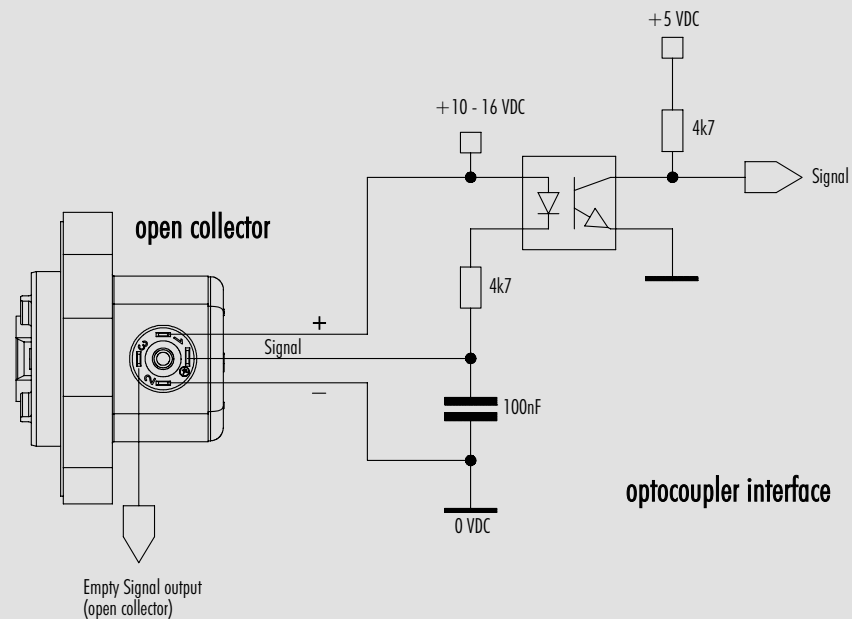
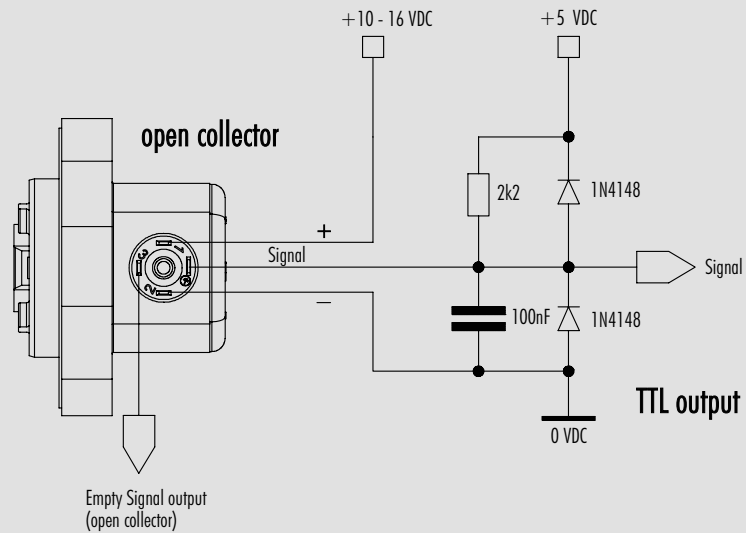
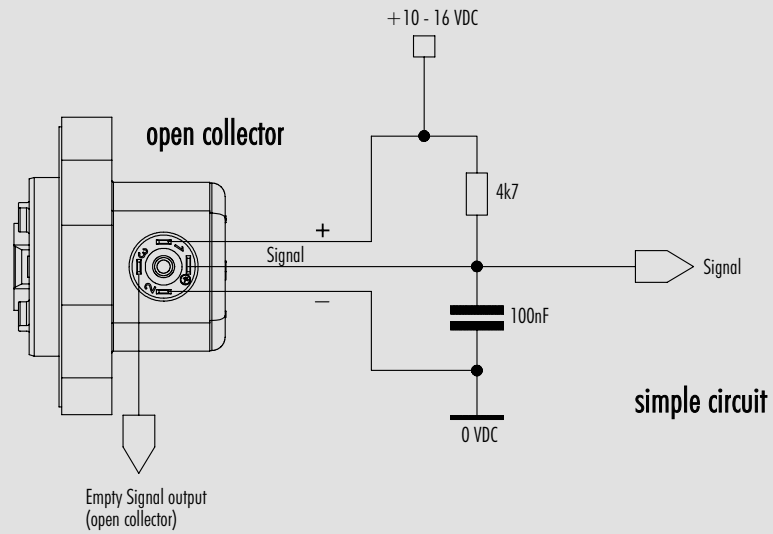
- Pulses continue to be passed on.
- The built-in electronic system releases a signal via 4<sup>th</sup> pin, which needs to be evaluated.

e.g. Block puls input  
Switch over keg  
Acoustic / optical display

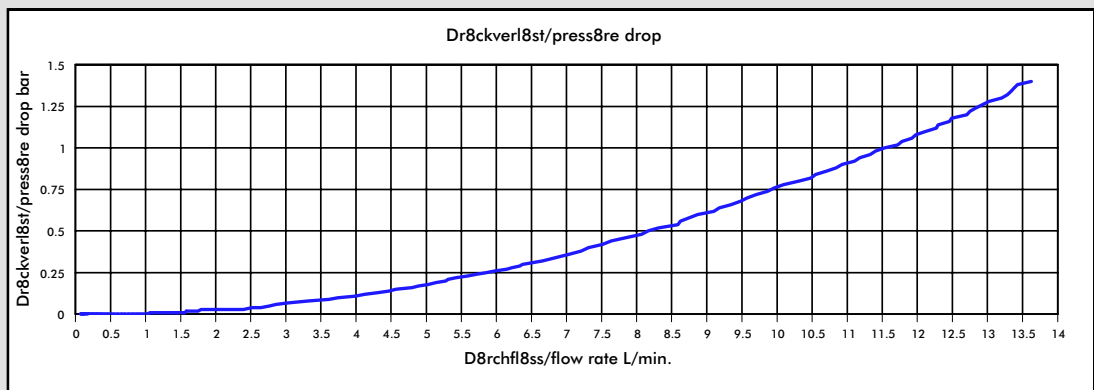
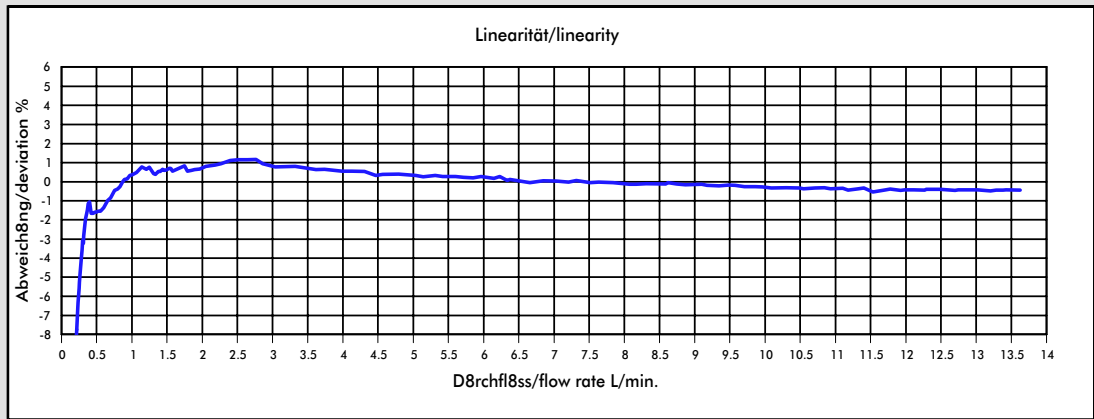


DIGITAL

# Interface Connection: Examples sm 4 Pin



# Measurement Curve FF Ø5.00 mm



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss
Ø 5.00 mm	247	4.0513	0.3464	11.50	1.00

The min. and max. flow rate and the pressure loss may vary depending on viscosity.

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

## MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

